



**SSM 52522 Adblue injector leaking - Crystalline deposits are usually caused by a misaligned clamp, do not replace the injector, follow process described here.**

Crystalized deposits around the Ad-blue injector are due to a misaligned injector clamp creating a leak path at the exhaust interface. Do not renew the Ad-Blue Injector, instead clean the area with water and a brush, remove the injector - discarding the clamp and gasket - and clean the mating surfaces of the exhaust and injector lug, refit with a new clamp and gasket. Ensure the injector is seated and the clamp aligned correctly before tightening. Conduct a service regen to clear any soot/ adblue deposits inside the exhaust system. This repair is applicable for single Injector systems and twin Injector systems, Note the front and rear injectors, clamps and gaskets are not interchangeable. FINIS codes: DPF Injector Clamp 2744504, Gasket 2242204, Exhaust System (rear) Injector Clamp 2653888, Gasket 2249817. Use ACP A025911 for Injector cleaning claims.